

RESEARCH ARTICLE

Rapid and mobile determination of alcoholic strength in wine, beer and spirits using a flow-through infrared sensor

Dirk W Lachenmeier*¹, Rolf Godelmann¹, Markus Steiner², Bob Ansay², Jürgen Weigel² and Gunther Krieg²

Abstract

Background: Ever since Gay-Lussac's time, the alcoholic strength by volume (% vol) has been determined by using densimetric measurements. The typical reference procedure involves distillation followed by pycnometry, which is comparably labour-intensive and therefore expensive. At present, infrared (IR) spectroscopy in combination with multivariate regression is widely applied as a screening procedure, which allows one to determine alcoholic strength in less than 2 min without any sample preparation. The disadvantage is the relatively large investment for Fourier transform (FT) IR or near-IR instruments, and the need for matrix-dependent calibration. In this study, we apply a much simpler device consisting of a patented multiple-beam infrared sensor in combination with a flow-through cell for automated alcohol analysis, which is available in a portable version that allows for on-site measurements.

Results: During method validation, the precision of the infrared sensor was found to be equal to or better than densimetric or FTIR methods. For example, the average repeatability, as determined in 6 different wine samples, was 0.05% vol and the relative standard deviation was below 0.2%. Accuracy was ensured by analyzing 260 different alcoholic beverages in comparison to densimetric or FTIR results. The correlation was linear over the entire range from alcohol-free beers up to high-proof spirits, and the results were in substantial agreement ($R = 0.99981$, $p < 0.0001$, $RMSE = 0.279\%$ vol). The applicability of the device was further proven for the analysis of wines during fermentation, and for the determination of unrecorded alcohol (i.e. non-commercial or illicit products).

Conclusions: The flow-through infrared device is much easier to handle than typical reference procedures, while time-consuming sample preparation steps such as distillation are not necessary. Therefore, the alcoholic strength can be economically and quickly controlled (requiring less than 60 s per sample). The device also gives the opportunity for mobile on-site control in the context of labelling control of wine, beer and spirits, the process monitoring of fermentations, or the evaluation of unrecorded alcohols.

Background

The alcoholic strength expressed in percent by volume (% vol) is one of the oldest parameters for which quantitative analytical methods have been developed, and is still determined in businesses and laboratories around the world. The foundations for the determination of alcoholic strength were laid by Gay-Lussac by inventing not only a simple-to-use centesimal alcoholometer (i.e. a hydrometer with a '% vol' scale) but also by providing the theoretical background in his 1824 monograph 'l'alcoomètre

centésimal' [1]. For this reason, the percentage by volume is also called the French or Gay-Lussac system. (American proof is equal to twice the percentage of volume (i.e. spirits that contain 50% vol are 100 proof) [2].) The major impetus for standardizing the determination of alcoholic strength was to provide a consistent method for the collection of alcohol taxes. For this reason, the Gay-Lussac system became obligatory in France in 1884 [3]. After the unification of Europe, the indication of alcoholic strength by volume using the symbol '% vol.' became mandatory in the labelling of alcoholic beverages in the whole European Union (EU) [4]. We will use the nomenclature of European Union laws throughout this article. We specifically refrain from using the term 'ethanol content/con-

* Correspondence: lachenmeier@web.de

¹ Chemisches und Veterinäruntersuchungsamt (CVUA) Karlsruhe, Weissenburger Strasse 3, D-76187 Karlsruhe, Germany
Full list of author information is available at the end of the article



centration' because the measurement of alcoholic strength is based on densimetry, so that a minor amount of alcoholic strength is always constituted by other alcohols (mainly methanol) besides ethanol.

While hydrometer-type alcoholometers are still widely applied in industry, they do not have the accuracy needed in a laboratory setting, especially for the purpose of controlling the relatively strict tolerances allowed by EU law for the indication of alcoholic strength in the labelling (Table 1). For this reason, pycnometric determination of the density has been for a long time the only approved reference method to determine the alcoholic strength in spirits and wines. The densimetric measurement typically has to be preceded by a distillation step (especially for beer, wine and liqueurs), because sugars and other solutes would otherwise lead to false results, as the tables for converting density to alcoholic strength are based on pure water-alcohol mixtures.

In the 1980s, electronic densimetry, which is based on electromagnetically-induced oscillation of a U-shaped glass tube, was introduced into the analysis of alcoholic strength. This method showed similar or better performance in terms of accuracy and precision in comparison to established methods like pycnometry, hydrostatic balance or hydrometry [5-8]. But it took until the year 2000 for the so-called electronic density meters to be introduced into the European community's reference methods for the analysis of spirit drinks [9]. Pycnometry, electronic densimetry and densimetry using hydrostatic balance are also the benchmark methods in the

compendium of international methods of wine and must analysis by the International Organisation of Vine and Wine (OIV) [10].

While all these densimetric methods have the advantage of being based on Gay-Lussac's principle and therefore yielding directly comparable results, they are relatively time-consuming. They also require special training of personnel if reproducible results are to be obtained, because there is a risk to cause experimental errors during distillation steps and subsequent densimetric measurements. Some possibilities for automation were previously presented, e.g. in the distillation and/or densimetric steps [11-14], but the sample throughput is still comparably low.

Unsuccessful attempts that did not gain wider distribution in commercial laboratories (besides niche applications) included titration methods [15], enzymatic analysis [16], sequential injection analysis [17] as well as liquid or gas chromatographic methods [18-23]. These methods had basically no advantage over the densimetric reference methods as they were even more complex and labour intensive, and often led to divergent results as they often specifically measure ethanol and not 'alcoholic strength'.

It is no wonder that the next step in the development led to the application of spectroscopic methods that can be used without any sample preparation steps (i.e. without distillation). During the last 20 years, most of the research on alcoholic strength determination was focused on spectroscopy. The earliest infrared (IR) spectroscopic methods typically applied Fourier transform

Table 1: Summary of the tolerances for indication of alcoholic strength by volume in the labelling of alcoholic beverages allowed by European Union Laws

Beverage Group	Tolerance allowed in the indication of the alcoholic strength (\pm % vol)	Legal Basis
Beers (not exceeding 5.5% vol)	0.5	Commission directive 87/250/EC
Beers (exceeding 5.5% vol), ciders, perries, fruit wines and similar beverages	1.0	Commission directive 87/250/EC
Wine	0.5	Commission directive 607/2009/EC
Wine stored in bottles for more than three years, sparkling wine, semi-sparkling wine	0.8	Commission directive 607/2009/EC
Beverages containing macerated fruit or parts of plants	1.5	Commission directive 87/250/EC
Spirits, beverages not specified otherwise (e.g., alcopops)	0.3	Commission directive 87/250/EC

infrared (FTIR) or near infrared (NIR) spectrometers and simple linear or multilinear models to derive the alcoholic strength from the ethanol bands, typically of the first or second-order derivative spectra [24-28]. The application of multivariate regression methods (i.e. partial least squares [PLS] regression) allowed researchers to improve the accuracy of the models and to include further parameters besides alcoholic strength [29]. These days, the multicomponent analysis using FTIR instruments specifically developed for beverage analysis allows for the simultaneous analysis of more than 10 compounds in wine, beer, and spirits in less than 2 min per sample [30-39]. A more detailed overview of infrared spectroscopy in alcoholic beverages analysis is provided in the reviews of Garrigues and de la Guardia [40], and of Cozzolino and Damberg [41].

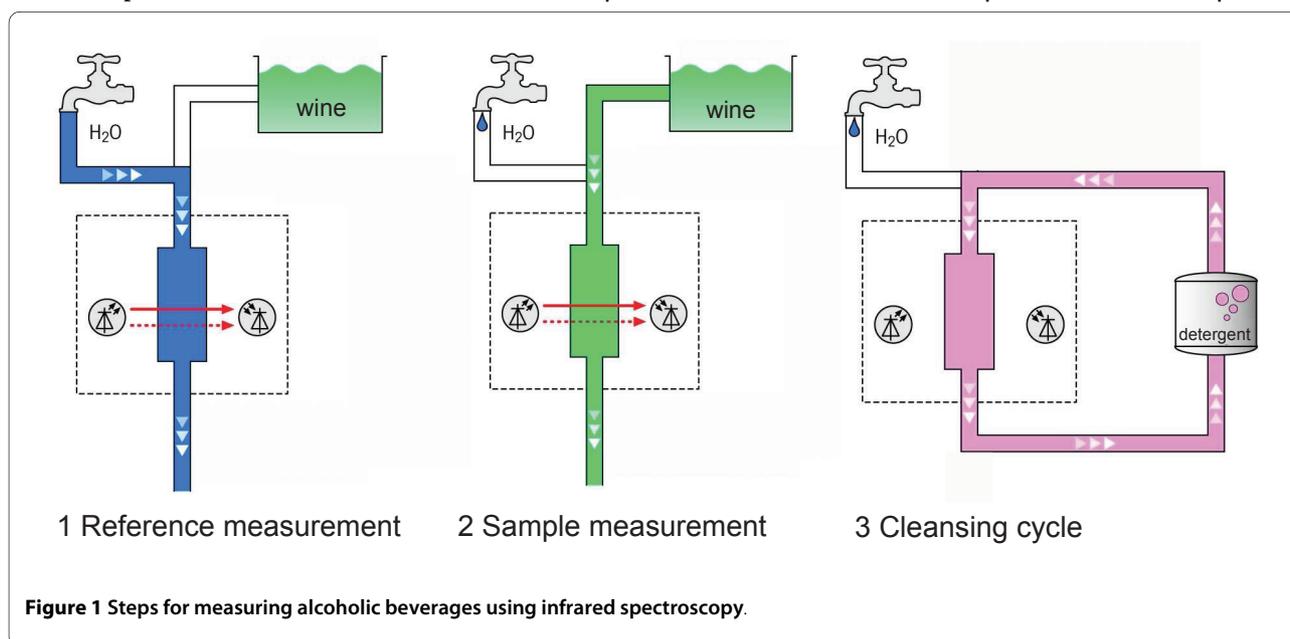
While infrared spectroscopic techniques are today routinely applied in larger alcohol testing laboratories (e.g., our institute has successfully used FTIR screening for every sample since 2004), the relatively large investment for the instrument currently prohibits the application in smaller laboratories and small-scale manufacturers (e.g. wineries, distilleries, or breweries). In our ongoing investigation of unrecorded alcohol from different countries [42,43], we also sought a portable device that could be used in emerging country settings, but still give results comparable to the reference methods. The infrared spectrometer design patented by Koukolitschek *et al.* [44] allows the construction of a comparably low-cost instrument. The design was recently implemented in combination with a flow-through cell for alcohol analysis, and is also available in a portable version [45]. The major advantage of this IR sensor is its use of mechanically-fixed components with non-critical alignment, compared to the more complex and movable mechanics of an FTIR sys-

tem, which needs continuous laser alignment. In this study, we evaluate this instrument for the analysis of beer, fermenting must, wine, and spirits, and provide a validation in comparison to the densimetric reference methods. Additionally, we evaluate the instrument for the analysis of unrecorded alcohol from different countries.

Experimental Instrumentation

The infrared spectrometer evaluated in this work was the Alcoquick 4000 (Unisensor Sensorsysteme GmbH, Karlsruhe, Germany). The device is available in two versions: laboratory desk-top and portable. We used the portable version, which is installed in an 'Explorer' case for tough operating conditions (pictures of the device are available in [45]). The device uses a patented, spectroscopic multiple-beam measuring procedure, which is based on special wavelengths in the infrared spectrum (see [44] for details on the infrared sensor). Sample, waste, and water hoses are connected to the device and positioned in the appropriate receptacles. When the device is switched on, the system first conducts a reference measurement with water. Next, the sample measurement is started by using the device's touch-screen display. The device samples approximately 40 ml of alcoholic beverage and displays the alcoholic strength in less than 60 s. After that, the next sample can be directly measured. Following each measuring series, a cleansing cycle removes dirt and sample residue from the measuring head. For this, cleaning fluid is used in the sample position and a cleansing cycle is initiated by the software. An overview of the steps is provided in Figure 1.

In the current study, the device was optionally equipped with an oscillation-based density meter. This allows one to simultaneously measure the density of the



sample and calculate further parameters such as the total dry extract of the wine or the original gravity of the beer.

Samples and sample preparation

Commercial wines, spirits and beers were sampled in the context of official food control by government food inspectors in the German Federal State of Baden-Württemberg between January and October 2009. Wine musts (pressed grapes at the start of fermentation) were sampled by government wine inspectors in wineries in the German wine region 'Baden' in autumn 2009. The fermentations were then conducted on a laboratory scale, and an aliquot of the fermenting must was analysed each day for seven consecutive days.

In general, no sample preparation is necessary for infrared measurement. However, samples containing carbon dioxide, such as beer and must, were prepared by degassing. The degassing was conducted according to the German standard method for the analysis of beer by filtration through fluted filter paper and subsequent ultrasonication for 10 min [38]. This step also separates solids (e.g. in

the grape musts) that could interfere with the measurement.

Comparison data

For wine, we used results from distillation followed by pycnometry as comparison data. The measurements were conducted according to the OIV method mentioned in the introduction [10]. For spirits and beers, we used FTIR measurement with a laboratory instrument (WinScan FT 120, Foss, Hamburg, Germany) to generate comparison data. The FTIR method has been previously validated and gives data comparable to the densimetric reference procedures [38]. We refrained from using pycnometry as the comparison method for spirits and beers, because we would not have been able to measure the necessary sample numbers due to staff shortage.

Validation and statistics

To determine the performance of the method, precision as expressed by the relative standard deviation (RSD = standard deviation (SD)/mean × 100) of analyzing authentic samples was determined under repeatability

Table 2: Validation results for alcoholic strength measured with infrared spectroscopy

Sample	Repeatability conditions (n = 5)				Within-laboratory reproducibility conditions (n = 5)			
	Mean (% vol)	SD (% vol)	r (% vol)	RSD [%]	Mean (% vol)	SD (% vol)	R (% vol)	RSD [%]
Wine 1 ^a	15.1	0.01	0.04	0.09	14.8	0.22	0.62	1.49
Wine 2	11.8	0.01	0.02	0.05	11.7	0.02	0.06	0.20
Wine 3	12.2	0.01	0.02	0.13	12.2	0.04	0.10	0.29
Wine 4	12.3	0.02	0.04	0.22	12.2	0.04	0.11	0.31
Wine 5	12.9	0.02	0.04	0.16	12.8	0.08	0.22	0.61
Wine 6 ^a	15.1	0.01	0.14	0.09	15.0	0.05	0.13	0.32
Beer 1 ^b	0.04	0.02	0.06	47.4	0.04	0.02	45.6	0.05
Beer 2	5.9	0.02	0.07	0.42	5.9	0.08	0.23	1.36
Beer 3	10.3	0.07	0.20	0.67	10.3	0.07	0.21	0.73
Fruit spirit	35.4	0.33	0.93	0.94	35.3	0.38	1.08	1.09

^a Dessert/liqueur wines with increased alcoholic strength

^b Alcohol-free beer

conditions (same operator, short time intervals), and under within-laboratory reproducibility conditions (different operators, different days). As further validation parameters, the repeatability (*r*) and reproducibility (*R*) were calculated as $SD \times 2.8$. To further check the trueness, 260 samples from the study stack of the CVUA Karlsruhe were measured with both the IR sensor and the comparison method. Linear regression analysis was used to compare both methods. The root mean squared error (RMSE) was calculated to estimate bias. All calculations were conducted with Origin Pro v7.5 software (Origin-Lab Corporation, Northampton, MA, USA). Statistical significance was assumed at below the 0.05 probability level.

Results and Discussion

Validation results for wine, beer and spirits

The validation results for the determination of alcoholic strength, density and total dry extract are shown in Tables 2, 3 and 4. The highest precision was reached for the measurement of wines with precisions typically below 0.2% RSD and an average repeatability of 0.05% vol. For

comparison, the repeatabilities reported by OIV were 0.10% vol for pycnometry, 0.067% vol for electronic densimetry, and 0.074% vol for hydrostatic balance [10]. Therefore, the infrared method performs equally well as or better than the densimetric reference method.

A higher measurement uncertainty was detected for the beers and spirits under study. This can be partly explained by the fact that the device was originally developed for wine analysis, and was only calibrated up to 18% vol. Using preliminary experiments, we adjusted the wine calibration to higher alcoholic strength using empirical slope-intercept correction. Therefore, the measurement of beverages with a higher alcoholic strength might be improved by implementing a separate calibration in the upper range. This is planned for the next software revision, which will allow the user to choose the type of product prior to measurement (e.g., wine, beer, or spirits). The beverage-specific calibrations are also planned to be amended by implementing other specific parameters (e.g. original gravity of beer, which can be calculated with a formula from the responses of the alcohol sensor and the density; see [45]).

Table 3: Validation results for density measured with density meter (integrated into the infrared spectrometer)

Sample	Repeatability conditions (n = 5 for wine, n = 10 for beer and spirits)				Within-laboratory reproducibility conditions (n = 5 for wine, n = 6 for beer and spirits)			
	Mean (kg/L)	SD (kg/L)	r (kg/L)	RSD [%]	Mean (kg/L)	SD (kg/L)	R (kg/L)	RSD [%]
Wine 1	1.0617	0.00004	0.00011	0.0038	1.0611	0.00063	0.00178	0.0598
Wine 2	1.0125	0.00004	0.00011	0.0040	1.0133	0.00071	0.00198	0.0697
Wine 3	0.9986	<0.00001	<0.00001	<0.00001	0.9993	0.00040	0.00113	0.0403
Wine 4	0.9924	<0.00001	<0.00001	<0.00001	0.9931	0.00042	0.00117	0.0421
Wine 5	0.9948	<0.00001	<0.00001	<0.00001	0.9956	0.00052	0.00146	0.0525
Wine 6	1.0250	0.00004	0.00011	0.0039	1.0257	0.00038	0.00106	0.0370
Beer 1	1.0051	0.00079	0.00222	0.0790	1.0059	0.00138	0.00386	0.1372
Beer 2	1.0074	0.00026	0.00072	0.0257	1.0084	0.00090	0.00253	0.0895
Beer 3	0.9958	0.00195	0.00547	0.1961	0.9976	0.00168	0.00470	0.1681
Fruit spirit	0.9502	0.00068	0.00191	0.0719	0.9510	0.00138	0.00387	0.1453

Table 4: Validation results for total dry extract calculated from results of infrared spectroscopy and density meter

Sample	Repeatability conditions (n = 5)				Within-laboratory reproducibility conditions (n = 5)			
	Mean (g/L)	SD (g/L)	r (g/L)	RSD [%]	Mean (g/L)	SD (g/L)	R (g/L)	RSD [%]
Wine 1	209.8	0.07	0.21	<0.01	207.5	2.50	6.99	1.20
Wine 2	72.3	0.12	0.34	0.17	74.4	1.83	5.13	2.46
Wine 3	37.8	0.05	0.14	0.13	39.1	0.95	2.65	2.43
Wine 4	21.8	0.05	0.14	0.22	23.5	1.00	2.80	4.25
Wine 5	29.9	0.05	0.14	0.16	31.7	1.16	3.25	3.66
Wine 6	114.5	0.08	0.22	0.07	116.1	0.92	2.57	0.79

The relatively large measurement uncertainty of beer #1 (47% RSD) can be explained by the fact that this beer was an alcohol-free type with a residual alcohol content of below 0.1% vol. This is at the lower end of the detection range of the instrument, but our results show that the infrared sensor can still be adequately used to check the alcohol-free requirement of such beverages. (Typically up to 0.5% vol are tolerated as residual alcohol content.) A normal export-type beer (beer #2) and a strong beer (beer #3) showed adequate precision: the standard deviations (even under within-laboratory reproducibility conditions) were below the tolerances for the labelling as detailed in Table 1. A probably explanation about the observation in beer #3 that the repeatability is slightly larger than the reproducibility could be an insufficient degassing in one of the sample measurements. This stresses the necessity of complete degassing prior to infrared measurement and is the reason why we degas the samples by both filtration and ultrasonication.

Figure 2 shows the relationship between the comparison methods and the infrared method of 260 samples. We measured samples over the whole available range, from alcohol-free beers, beer-based and spirits-based mixed drinks with around 2-3% vol (so-called alcopops or beer-pops), beers (4-8% vol), wines and fortified wines (10-16% vol), liqueurs (around 20% vol), and spirits (30-45% vol). There were no significant differences between the beverage groups, so all samples were introduced into one regression analysis (Figure 2). The regression proved to be linear over the entire range. It should be noted that we have not excluded any outliers from this analysis. For example, one liqueur sample with around 20% vol was

outside of the 95% prediction limits. This was judged to be due to the high sugar content, viscosity and turbidity of the sample. The slope and intercept of the regression analysis showed a slight deviation from the ideal fit, so that the calibration could be even improved by further slope-intercept correction. As in all multivariate calibrations (e.g. in the previous calibration of the FTIR instrument [38]), this must be treated as an iterative process. However, our results prove that the accuracy of the infrared sensor even on this first stage is generally in good accordance with the previously used procedures and that the results are therefore comparable to the Gay-Lussac

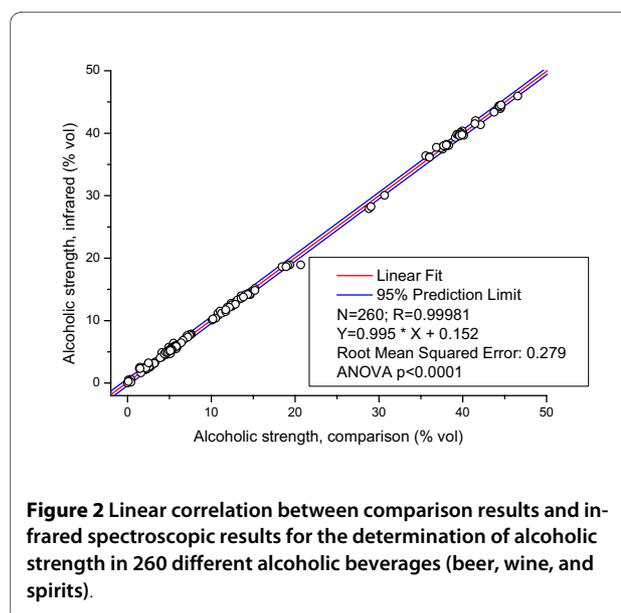
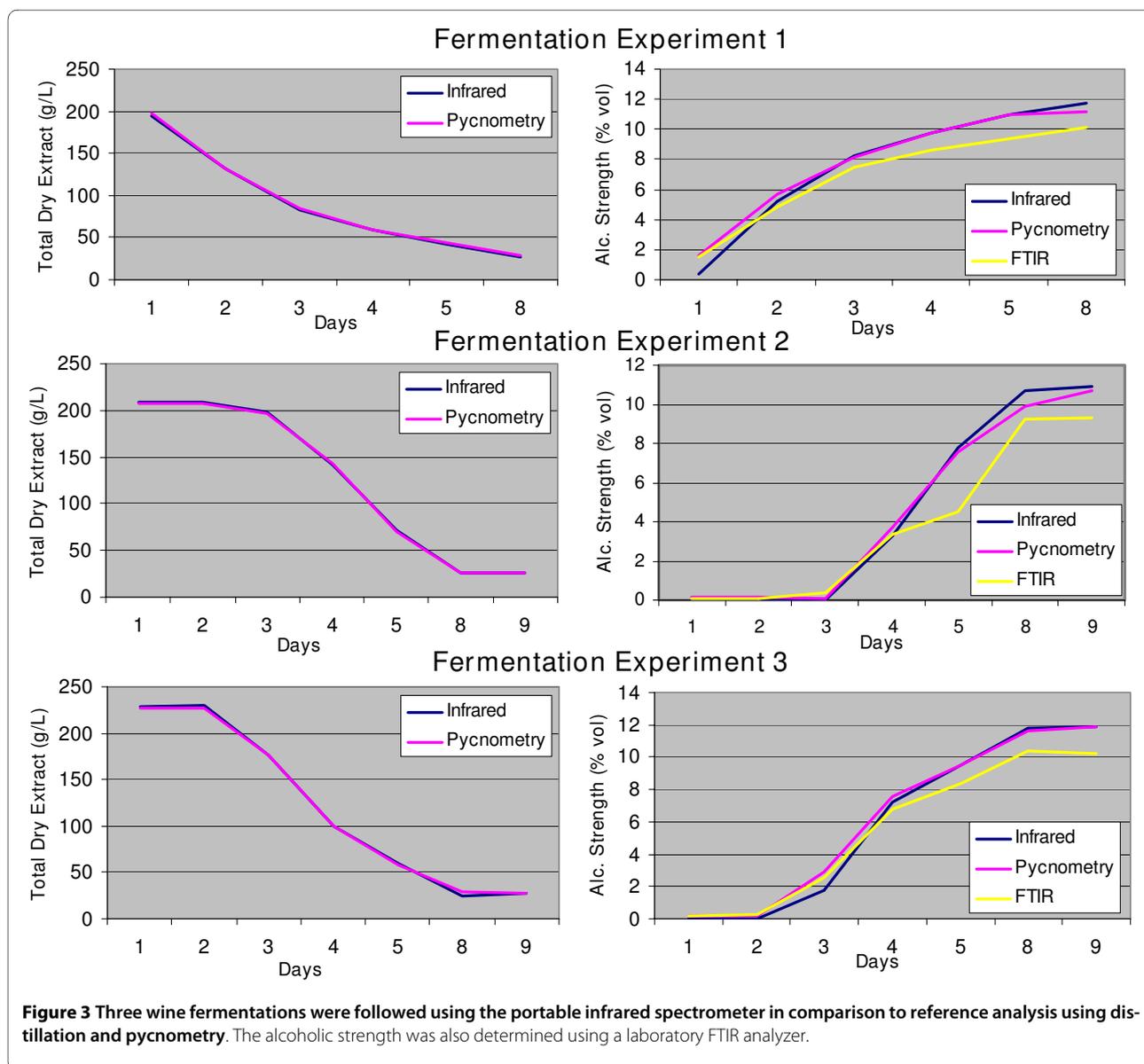


Figure 2 Linear correlation between comparison results and infrared spectroscopic results for the determination of alcoholic strength in 260 different alcoholic beverages (beer, wine, and spirits).



system, which is still the benchmark for every alcoholometric method.

Fermentation experiments

The results of the fermentation experiments are shown in Figure 3. For all experiments, the curves of infrared spectroscopy overlap with the pycnometric reference measurement. The experiment verifies the observation of the alcohol-free beer that the infrared sensor may be successfully used in the lower range of alcoholic strength. However, for alcoholic strength below 4% vol larger deviations were observed, which is consistent with the results for alcohol-free beer. A separate matrix calibration for the lower alcohol range could improve the results. Nevertheless, the results show that the sensor can be applied to monitor fermentation processes. For this, the instrument

with the optional densimetric measurement is especially useful as it allows for monitoring the decrease of total dry extract (i.e. mainly the decrease of sugars that are fermented to alcohol) in line with the increase of alcohol, and therefore estimating the ending of the fermentation. The portable infrared sensor was better suited for this purpose than our laboratory FTIR instrument, which is based on PLS calibrations. Apparently, the PLS calibration was not optimally suitable for the analysis of musts, as it showed a significantly lower response than the other two methods. This shortcoming could, however, be overcome by modifying the calibration of the FTIR. This does not prove that FTIR/PLS per se is inadequate for the purpose, but it does reveal the inherent problems of matrix-dependent multivariate calibrations. As our portable infrared sensor does not use an indirect multivariate cali-

Table 5: Comparison between analysis of unrecorded alcohols with a laboratory FTIR instrument and the portable infrared spectrometer

Alcohol type, origin	FTIR result (% vol)	Infrared spectroscopy result (% vol)
Fruit spirit, Croatia	45.8	44.4
Vodka 1, UK	37.0	36.8
Vodka 2, UK	37.5	37.2
Vodka 3, UK	36.6	36.3
Spirit, Poland	41.5	40.9
Spirit, Poland	44.6	45.1
Spirit, Poland	49.1	48.4
Spirit, Poland	49.4	48.7
Spirit, Poland	48.0	48.2
Spirit, Poland	47.4	47.2
Spirit, Poland	48.7	48.7
Spirit, Poland	39.5	40.9
Spirit, Poland	48.7	48.5

bration, it appears to be more robust against unknown matrices such as the fermenting grape musts (for which the device was not originally designed).

Determination of unrecorded alcohols

Unrecorded alcohol (i.e. non-commercial or illicitly produced alcohol) accounts for approximately one fourth of all alcohol consumed globally [46]. Because these beverages are largely outside government control, there is little information on their production, quality, drinking patterns, and related outcomes. We have discovered that not even the most basic chemical composition such as alcoholic strength is known for these beverages [47]. Limited evidence from pilot studies in Central and Eastern Europe has shown that unrecorded alcohol may contain higher alcoholic strengths than normal recorded alcohol [48,49], and therefore might pose an elevated risk to public health. For this reason, it is important to study the alcoholic strength in unrecorded alcohols. We have previ-

ously suggested that representative samples need to be especially studied in emerging countries with comparably high unrecorded consumption [43]. In this context, expensive laboratory measurements such as distillation and pycnometry are not practical, but portable, battery-powered infrared sensors offer a feasible alternative in areas of lower socioeconomic status.

Table 5 shows the results from unrecorded samples from our stock. It appears that the RMSE is higher for the unrecorded samples (0.68% vol) than for our recorded samples as shown in Figure 2 (0.28% vol). This may be partly due to the higher alcoholic strengths of the samples, and would probably benefit from a special calibration of the sensor in this range. As well, this difference might also be explained by partial evaporation, since the samples had been opened and stored for a considerable time between both measurements. However, we think that, for evaluating the public health impact of alcohol, a

measurement error of below 1% vol is sufficient for the purpose (e.g. to determine if the sample in question has a normal strength around 38-40% vol or is higher than 50% vol).

Conclusions

Compared to densimetric reference methods, infrared sensors are much simpler to handle, and also appear to be suitable for industrial process control. The possibility for mobile use offers opportunities in changing locations or even on-site inspections. Our results show that the device can be successfully applied to labelling control of wine, beer, and spirits, for the monitoring of fermentations, and last but not least, for the evaluation of unrecorded alcohols.

Competing interests

DWL and RG declare no competing interests. Neither DWL and RG nor the CVUA Karlsruhe received funding from Unisensor Sensorsysteme GmbH. MS, BA, JW and GK are employed by Unisensor Sensorsysteme GmbH, the manufacturer of the instrument described in this article.

Authors' contributions

DWL conceived of the study, coordinated the work, carried out the analyses of spirits, beer and unrecorded alcohol, and drafted the manuscript. RG carried out the analyses of wines including fermentation experiments and added the aspects of wine analysis to the draft. GK conceived the development of the infrared sensor, and coordinated the technical work. MS and JW designed and built the instrument, while BA developed the software. All authors read and approved the final manuscript.

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Author Details

¹Chemisches und Veterinäruntersuchungsamt (CVUA) Karlsruhe, Weissenburger Strasse 3, D-76187 Karlsruhe, Germany and ²Unisensor Sensorsysteme GmbH, Am Sandfeld 11c, D-76149 Karlsruhe, Germany

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